

# iPR HR<sup>2</sup>

## High-Res Inline Process Refractometer

Our process refractometer for all applications where inline measurements need to be as precise as laboratory analysis



## Specifications

## High-Resolution Inline Process Refractometer

<b>Measurement principle</b>	Total internal reflection refractometer
<b>Measuring scales</b>	100+ standard scales, freely definable custom scales, internal storage 4 simultaneous scales
<b>Measuring range</b>	1.3200 - 1.3720 RI / 0 - 25 Brix
<b>Accuracy</b>	$\pm 0.00003$ RI / $\pm 0.02$ Brix at 25 °C*
<b>Resolution</b>	0.000002 RI / 0.001 Brix
<b>Reproducibility</b>	0.00001 RI / 0.01 Brix
<b>Process temperature</b>	- 10 to + 150 °C (with water cooling) CIP/SIP up to 150 °C for 30 minutes
<b>Ambient temperature</b>	- 10 to + 55 °C
<b>Temperature sensor accuracy</b>	$\pm 0.1$ °C
<b>Temperature measurement</b>	NTC dual sensor for measurement of sample temperature placed inside the prism
<b>Process pressure</b>	0 - 10 bar (up to 30 bar with APV connection)
<b>Interfaces standard</b>	2 insulated 4 - 20 mA active analog outputs ( $\leq 500 \Omega$ ) 2 digital output switch (up to 1 A) 1 serial output (RS232) User programmable 2 line illuminated display
<b>Interface optional</b>	1 serial output (RS485 or USB)
<b>Mechanical interfaces standard</b>	VariVent type N 1.4404 Stainless steel
<b>Mechanical interface optional</b>	VariVent type N Hastelloy C276 APV 1.4404 Stainless steel
<b>Cooling water connection</b>	Straight screw-in fitting, G 1/8 o., for flexible hose 6 mm ID 8 mm OD, a/f 14 mm, 1.4571 Stainless steel
<b>Dimensions</b>	312 mm x Ø 149 mm
<b>Weight</b>	5500 g
<b>IP class</b>	IP69K
<b>Light source, wavelength</b>	LED, 589 nm
<b>Power supply</b>	24 V DC
<b>Current consumption</b>	< 120 mA (20 - 28 V)
<b>Wetted parts</b>	YAG, 1.4404 Stainless steel, FFKM (optional Hastelloy C276)
<b>Housing material</b>	1.4404 Stainless steel
<b>Available immersion depths</b>	0 - 90 mm

### Typical refractometer applications:

- Determination of refractive index
- Determination of dry substance
- Determination of mass percent
- Brix measurement
- Quality and concentration control
- Standard scales (Brix, Oechsle, Degree Plato, Zeiss, Fat, Honey) with automatic temperature compensation
- Qualitative analysis – identification of samples
- Interface detection
- Quantitative analysis of dissolved solids in water or other solvents
- Quantitative analysis of condensates
- Disinfectants
- Purity control for pharmaceuticals
- Liquid-liquid extraction
- Water purity and many more

### Typical industries for the model:

- Pharmaceutical industry
- Chemical industry
- Food & Beverage
- Sanitary Industry
- Packaging Industry



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